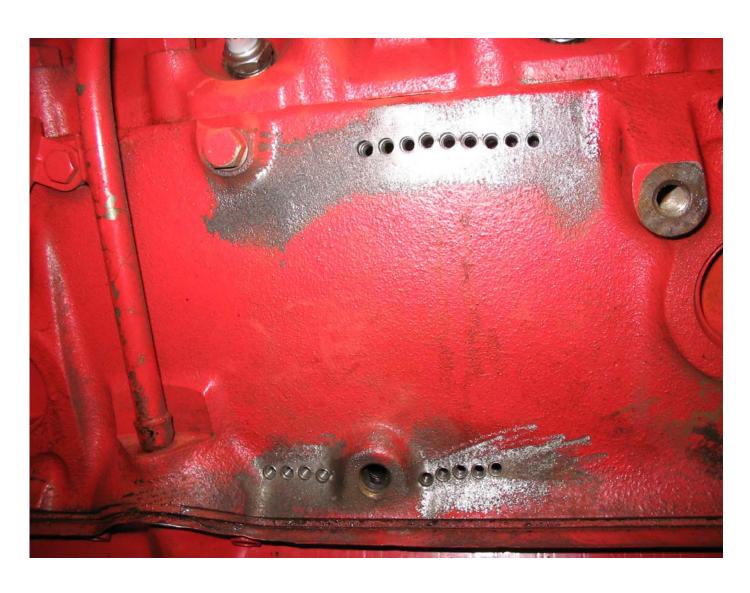
Cracked boat engine block



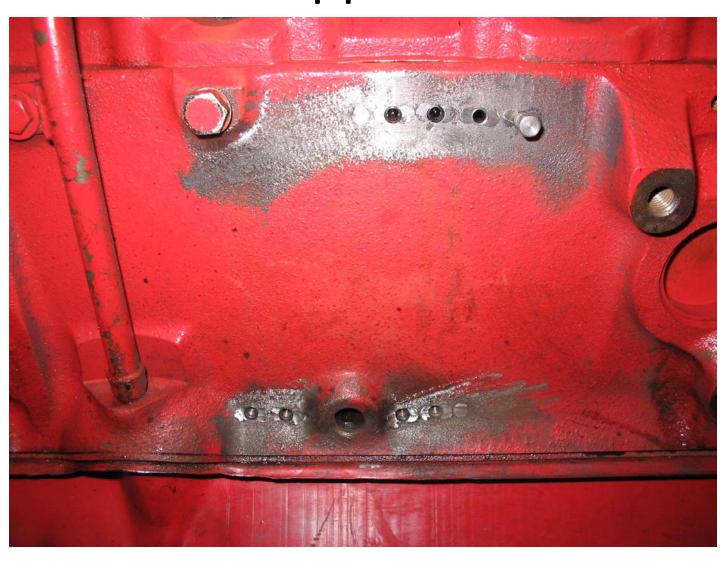
Cracks



First row of holes drilled



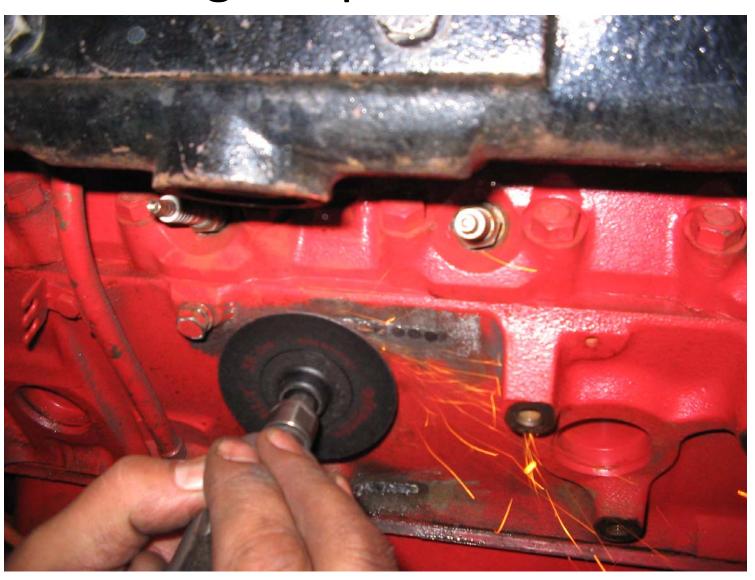
Second row of holes drilled and tapped



All stitching pins installed



Grinding the pins down flush



The repair is completed



After painting the repair is completely invisible and as strong

