

Gouge in cylinder bore created from removing liner from cylinder bore.





Oven built around cylinder to insure proper pre heat of a 1,000 degrees.

Furnace brazing in process after cylinder reached 1,000 degrees.



Furnace brazing complete and ready to be hand finished then machined.





13/02/2009 07:01 AM

Inner bore of
cylinder machined
and ready to
accept new
sleeve.

